

# PFF60-701

# FRONT ARM FRONT BUSH

#### **INSTALLATION GUIDE**

## Contents (parts per pack):

2 x Polyurethane Bushes 1 x PTFE/Silicone Grease

2 x Stainless Steel Sleeves 4 x Zinc Plated Mild Steel Washers

#### 4 x Zinc Plated Mild Steel Outer Shells

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

- 1. Remove the original rubber bush from the arm including the outer shell.
- 2. Clean any dirt and corrosion from the bore of the arm, removing any sharp edges or burrs with a rounded file.
- 3. Press the outer shells into either side of the arm as shown in Fig 1.
- 4. Press the Powerflex bush into the arm so that the flanges of the bush protrude on each side of the fitted shells as shown in Fig 2.

Tip: If you are having trouble pressing the bush in, try pressing the bush in at a slight angle so that one part of the lip is already in the bore of the shell, and when steady pressure is applied, the rest of the lip should follow.

- 5. Apply some of the supplied grease to the bore of the bush and press in the stainless steel sleeve until flush at both ends.
- 6. Place the supplied washers on the end faces of the bushes and refit the arm to the subframe of the car.
- 7. Tighten all fasteners to the manufacturers recommended torque settings.

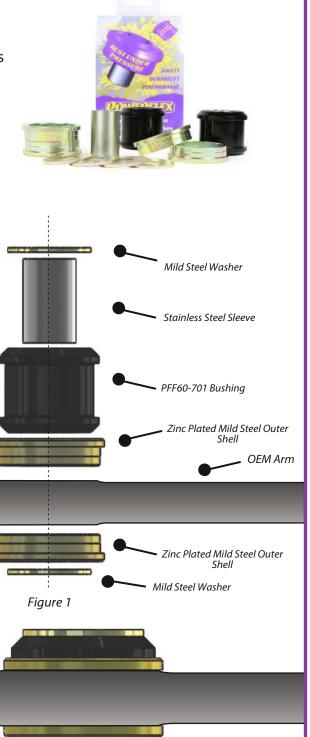


Figure 2